

# The **Master Lock** Company



# Professional Lockout Services

Lockout Program Development • Written Lockout Procedures • Compliance Training • Evaluations, Audits & Assessments

# Putting Safety First

Nothing is more important than keeping your people safe. Whether you're trying to establish a new comprehensive safety program or focusing on select elements to make improvements to an existing program, successful partnerships can make all the difference.

At The Master Lock Company, we work with companies just like yours to help implement lockout/tagout best practices. Our goal is to help you achieve a compliant safety program and make sure your organization is well-equipped to optimize productivity and efficiency.

**Together, we make work environments safer.**

## Proven Expertise in Lockout Compliance

The Master Lock Company's team of lockout experts can help you ensure your facility is compliant through our systematic audit and visual lockout procedure writing process. Our technicians have years of experience writing programs and procedures for companies across all industries.

Lockout procedures are required for all equipment with multiple energy sources within a facility. Visual lockout procedures are the industry standard and provide workers with a reference tool for outlining:

- Shut down of machinery and control of hazardous energy
- Application and removal of lockout equipment
- Verification that machinery is in a zero-energy state



## Our Lockout Management System

- Lockout Program Development
- Written Lockout Procedures
- Compliance Training
- Evaluations, Audits & Assessments
- Deployment of Lockout Equipment



## Written Lockout Program Development

Written lockout programs need to specify compliance requirements using an efficient, best-practice approach. Through on-site and off-site consultation, our team will assess your workplace to develop a comprehensive lockout program using the following methodology:

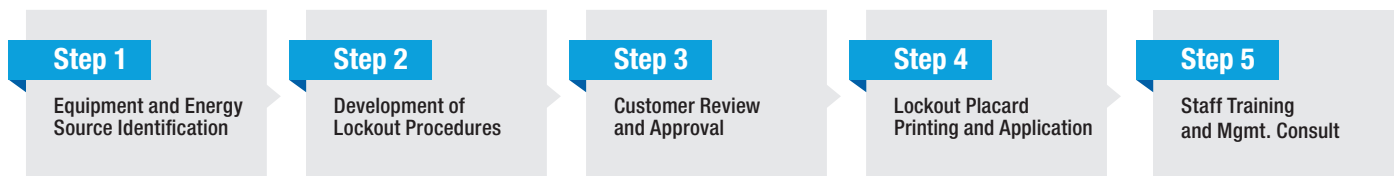
- A review and assessment of your existing lockout practices to identify machine or system hazards
- A review and assessment of existing lockout procedures
- A review of lockout-related inspection records
- Interviews to address site-specific details for the development of new or updated lockout programs
- Delivery of an electronic, editable, written lockout program for implementation and continuous evaluation

## Written Lockout Procedure Development

The process begins with an in-depth analysis of the working environment. An evaluation of equipment and the facility layout allows us to efficiently and accurately develop lockout procedures to meet compliance requirements based on OSHA 1910.147. Experienced technicians capture the details of equipment and create machine-specific lockout isolation procedures. Procedures are distributed in both editable, electronic files and laminated hard copies.

All new and updated lockout procedures should be validated before implementation by:

- Shutting down equipment in accordance with newly developed procedure
- Confirming procedure results in a zero-energy state on equipment
- Signing and dating the written procedure validating accuracy



### Procedure Writing Software

Our expert technicians write the lockout procedures using Master Lock eLOTO. This easy-to-use software is comprised of an online procedure database and two mobile applications. It is designed for writing and managing visual lockout procedures, conducting audits, and logging a physical lockout.

Master Lock eLOTO offers access anywhere, an intuitive interface and reliable records. Subscriptions are available based on the number of procedures you intend to write and manage.



## Lockout Compliance Training

A compliant lockout program requires ongoing training. The training courses we offer start with general content and are then refined to include company-specific lockout methods and staff responsibilities to help sustain your lockout program. Training materials are provided and presented by our professional instructors at your facility. Choose from the following:

### **Authorized and Affected Personnel**

Training for personnel tasked with performing lockout on equipment or for those workers affected by the application of lockout.

### **Lockout Leadership**

Select authorized personnel to be lockout leaders. They learn to serve as hands-on trainers, mentors and periodic inspectors of your lockout program.

### **Train the Trainer**

This course provides instruction to develop trainer capabilities within select instructor candidates.

### **Lockout Procedure Writer Workshop**

This workshop develops competencies in the preparation and management of equipment-specific written lockout procedures.



## Evaluation, Auditing and Assessment Services

Lockout procedures and the performance of authorized personnel must be validated by objective inspections on an annual basis. Written programs should also be updated periodically to continuously improve real world practices. We provide inspection services for each of these compliance requirements and deliver summary reports of best practice recommendations and corrective action requirements.

Contact us at [safetyconsulting@mlock.com](mailto:safetyconsulting@mlock.com)  
Learn more at [masterlocksafety.com](http://masterlocksafety.com)



Ask about our Rapid Access methodology to deploy lockout equipment.

